# COUNTY OF MENDOCINO DEPARTMENT OF PLANNING AND BUILDING SERVICES

860 NORTH BUSH STREET · UKIAH · CALIFORNIA · 95482 120 WEST FIR STREET · FT. BRAGG · CALIFORNIA · 95437 JULIA KROG, DIRECTOR TELEPHONE: 707-234-6650 FAX: 707-463-5709 FB PHONE: 707-964-5379 FB FAX: 707-961-2427 pbs@mendocinocounty.gov www.mendocinocounty.org/pbs

February 08, 2024

Environmental Health - Ukiah

Building Inspection - Ukiah

Redwood Valley Water District

CASE#: AP\_2024-0007
DATE FILED: 1/26/2024
OWNER: DAVID & INA FORD
APPLICANT: DAVID FORD

**AGENT: RON'S QUALITY CONSTRUCTION** 

**REQUEST:** Administrative Permit to authorize temporary use of an existing residence for Construction Support during construction of a new residence. The existing residence will be relocated to another location on the same property. The new residence will be placed in approximately the same footprint as the existing residence. The existing residence will be removed from the site following completion of the new residence.

LOCATION: In Redwood Valley, on the north side of a private road 0.25± miles east of its intersection with West

Road (CR 237), located at 11177 West Road, Redwood Valley; (APN: 160-100-11).

SUPERVISORIAL DISTRICT: 1 STAFF PLANNER: JULIA ACKER

RESPONSE DUE DATE: February 22, 2024

### PROJECT INFORMATION CAN BE FOUND AT:

www.mendocinocounty.org

Select "Government" from the drop-down; then locate Planning and Building Services/Public Agency Referrals.

Mendocino County Planning & Building Services is soliciting your input, which will be used in staff analysis and forwarded to the appropriate public hearing. You are invited to comment on any aspect of the proposed project(s). Please convey any requirements or conditions your agency requires for project compliance to the project coordinator at the above address, or submit your comments by email to <a href="mailto:pbs@mendocinocounty.org">pbs@mendocinocounty.org</a>. Please note the case number and name of the project coordinator with all correspondence to this department.

We have reviewed the above app	olication and recommend the followi	ng (please check one):		
☐ No comment at this time.				
☐ Recommend conditional appro	oval (attached).			
Applicant to submit additional information (attach items needed, or contact the applicant directly, copying Planning and Building Services in any correspondence you may have with the applicant)				
Recommend denial (Attach reasons for recommending denial).				
Recommend preparation of ar	n Environmental Impact Report (atta	ach reasons why an EIR should be required).		
Other comments (attach as ne	ecessary).			
REVIEWED BY:				
Signature	Department	Date		

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located at 11177 West Road, Redwood Valley; (APN: 160-100-11).

**APN/S:** 160-100-11

PARCEL SIZE: 4.99±

GENERAL PLAN: Agricultural 40-Acre Minimum (AG:40)

**ZONING:** Agricultural (A-G)

**EXISTING USES:** Residential

**DISTRICT:** 1 (McGourty)

**RELATED CASES:** See below.

	ADJACENT GENERAL PLAN	ADJACENT ZONING	<b>ADJACENT LOT SIZES</b>	<b>ADJACENT USES</b>
NORTH:	Agricultural (AG:40)	Agricultural (A-G)	16± Acres	Agricultural
EAST:	Agricultural (AG:40)	Agricultural (A-G)	4.6± Acres	Residential
SOUTH:	Agricultural (AG:40)	Agricultural (A-G)	2.3± Acres	Residential
WEST:	Agricultural (AG:40)	Agricultural (A-G)	5± Acres	Residential

### **REFERRAL AGENCIES**

LOCAL

☐ Building Division ☐ Environmental Health (EH) ☐ Redwood Valley Water District

**ADDITIONAL INFORMATION:** The existing residence will be set on a temporary foundation and connected to existing infrastructure, including water service from Redwood Valley Water District, septic, and electric. A propane tank will be relocated to continue to serve the temporary residence. The new residence is slightly larger than the existing residence. The property has two addresses: 11177 and 11167 West Road. 11177 West Road is the site of the existing residence. 11167 West Road is the site of a Family Care Unit that was destroyed by fire, rebuilt, and subsequently removed from the property. The existing residence would be relocated to the site of the Family Care Unit.

Related projects and permits include:

### 11177 West Road

- AP\_2012-0006: Administrative Permit for a Family Care Unit, approved 12/04/2012.
- BU\_2012-0695: Building Permit for a new manufactured home (Family Care Unit), finaled 05/03/2013
- BU\_2018-0055: Building Permit for a new manufactured home to replace existing manufactured home destroyed by fire (Family Care Unit), finaled 10/22/2018.

### 11167 West Road

- BU\_2014-0662: Building Permit for a new garage, finaled 10/29/2014
- BU\_2024-0068: Building Permit for a new manufactured home, currently under review.
- UK 508-87: Building Permit for a new mobile home (main residence), finaled 10/06/1987.
- AP 41-86: Administrative Permit for temporary use of a travel trailer while constructing a mobile home, approved 12/22/1988.

STAFF PLANNER: JULIA KROG DATE: 2/7/2024

### **ENVIRONMENTAL DATA**

1. MAC:

GIS

Redwood Valley MAC

2. FIRE HAZARD SEVERITY ZONE:

CALFIRE FRAP maps/GIS

Non-Wildland/Non-Urban

3. FIRE RESPONSIBILITY AREA:

CALFIRE FRAP maps/GIS

Local Responsibility Area (LRA)

4. FARMLAND CLASSIFICATION:

GIS

Rural Residential & Rural Commercial (R)

5. FLOOD ZONE CLASSIFICATION:

FEMA Flood Insurance Rate Maps (FIRM

No

6. COASTAL GROUNDWATER RESOURCE AREA:

Coastal Groundwater Study/GIS

N/A

7. SOIL CLASSIFICATION:

Mendocino County Soils Study Eastern/Western Part

Eastern Soil Map Unit

8. PYGMY VEGETATION OR PYGMY CAPABLE SOIL:

LCP maps, Pygmy Soils Maps; GIS

N/A

9. WILLIAMSON ACT CONTRACT:

GIS/Mendocino County Assessor's Office

No

**10. TIMBER PRODUCTION ZONE:** 

GIS **No** 

11. WETLANDS CLASSIFICATION:

None

12. EARTHQUAKE FAULT ZONE:

No.

13. AIRPORT LAND USE PLANNING AREA:

Airport Land Use Plan; GI

No

14. SUPERFUND/BROWNFIELD/HAZMAT SITE:

GIS; General Plan 3-11

No

15. NATURAL DIVERSITY DATABASE:

CA Dept. of Fish & Wildlife Rarefind Database/GIS

Yes

16. STATE FOREST/PARK/RECREATION AREA ADJACENT:

GIS; General Plan 3-1

No

**17. LANDSLIDE HAZARD:** 

Hazards and Landslides Map; GIS; Policy RM-61; General Plan 4-44

No

18. WATER EFFICIENT LANDSCAPE REQUIRED:

Policy RM-7; General Plan 4-34

No

19. WILD AND SCENIC RIVER:

www.rivers.gov.(Fel Only): GIS

No

20. SPECIFIC PLAN/SPECIAL PLAN AREA:

Various Adonted Specific Plan Areas: GIS

No

21. STATE CLEARINGHOUSE REQUIRED:

Policy **No** 

22. OAK WOODLAND AREA:

No.

23. HARBOR DISTRICT:

Sec. 20.51

No



# PLANNING & BUILDING SERVICES

CASE NO:	AP_ 2024-0007
DATE FILED:	01/25/24
FEE:	\$1,623
RECEIPT NO:	PRJ_060518
RECEIVED BY:	LOR
	Office Use Only

# **APPLICATION FORM**

Phone: 707-272-3324  CAEmail: dave@redwoodvalleygravel.co  Phone: 707-272-3324
Phone: 707-272-3324
Phone: 707-272-3324
NA day a Quadrua a du alla varia val a
CA <sub>Email:</sub> dave@redwoodvalleygravel.co
Phone: 707-485-5688
Prive
Carqcredwoodvalley@gmail.com
100 11
-100-11
☐ General Plan Amendment ☐ Use Permit — Cottage
☐ General Plan Amendment ☐ Use Permit — Cottage ☐ Land Division — Minor ☐ Use Permit — Minor
☐ General Plan Amendment ☐ Use Permit – Cottage ☐ Land Division – Minor ☐ Use Permit – Minor ☐ Land Division – Major ☐ Use Permit – Major
☐ General Plan Amendment ☐ Use Permit — Cottage ☐ Land Division — Minor ☐ Use Permit — Minor ☐ Land Division — Major ☐ Use Permit — Major ☐ Land Division — Parcel ☐ Use Permit — Modification
☐ General Plan Amendment ☐ Use Permit — Cottage ☐ Land Division — Minor ☐ Use Permit — Minor ☐ Land Division — Major ☐ Use Permit — Major ☐ Land Division — Parcel ☐ Use Permit — Modification ☐ Land Division — Re-Subdivision ☐ Variance
☐ General Plan Amendment ☐ Use Permit — Cottage ☐ Land Division — Minor ☐ Use Permit — Minor ☐ Land Division — Major ☐ Use Permit — Major ☐ Land Division — Parcel ☐ Use Permit — Modification
>

### **SITE AND PROJECT DESCRIPTION QUESTIONNAIRE**

The purpose of this questionnaire is to relate information concerning your application to the Department of Planning and Building Services and other agencies who will be reviewing your project proposal. Please remember that the clearer picture that you give us of your project and the site, the easier it will be to promptly process your application. Please answer all questions. Those questions which do not pertain to your project please indicate "Not applicable" or "N/A".

### THE PROJECT

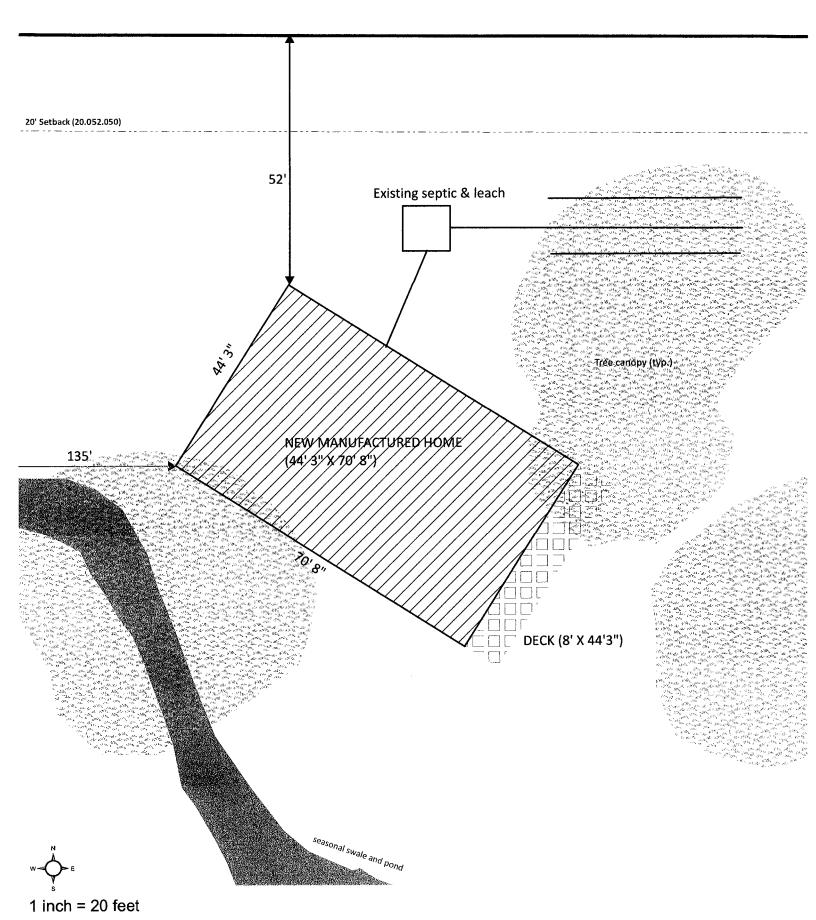
1. Describe your project. Include second the proposal is for cancellation of a Willi					l, roads, etc. If	
Administrative Permit to use existing	ng residence fo	r construction suppo	ort (Sec. 20.168.	025(a)) during c	onstruction of	
new residence. Both residences a	re manufacture	ed homes. Existing	residence will be	relocated to an	other location	
on the same property, set on a ter	nporary founda	ation and connected	to existing infra	astructure, incluc	ling domestic	
water (Redwood Valley Water Dis	strict), septic a	nd electric. Propan	e tank will be re	located to conti	nute to serve	
residence. New residence is large	r but will set in	approximately the	same footprint of	the existing res	idence.	
Existing residence will be removed	I from site follo	wing completion of	new residence.			
	1			***************************************	***************************************	
2. Structures/Lot Coverage	NO. C	F UNITS	S	QUARE FOOTAGE		
, ,	EXISTING	PROPOSED	EXISTING	PROPOSED	TOTAL	
■ Single Family □ Mobile Home □ Duplex						
☐ Multifamily ☐ Other: ☐ Other:						
GRAND TOTAL (Equal to gross area of Pa	rcel):		<u> </u>		L	
3. Is the project commercial, industrial, o  Estimated No. of Employees per shift:  Estimated No. of shifts per day:  Type of loading facilities proposed:		· · · · · · · · · · · · · · · · · · ·	If no, skip to item	4.		

•		done over separate periods of time)	
<b>■</b> NO	☐ <b>YES</b> If yes, explain you	ır plans for phasing:	
-		er than the building sites and roads?	
■ NO	☐ <b>YES</b> If yes, explain:		
······································			
6 Will the pro	niect involve the use or disnos:	al of notentially hazardous materials	such as toxic substances, flammables, or explosives
	<b>YES</b> If yes, explain:	ar or poterniumy naturations materials	, and a some of the second sec
Existing residence of	uses propane for furnace and hot water heate	er. Tank will be relocated to new location along with re	esidence. New residence will be all electric.
7. How much	off-street parking will be prov No. of covered spaces: No. of uncovered spaces: No. of standard spaces:	Number  3  10+	Size
	No. of accessible spaces:	And the second s	
	Existing no. of spaces: Proposed additional spaces: Total:		
8. Is any road		ed? If yes, grading and drainage planting the terrain to be traversed. (e.g.,	
	ng and compaction of ground under existing h		
<u> </u>			
9. For grading	g or road construction, complet	te the following:	
Amount o	f cut:	cubic yards	
Amount o	f fill:	cubic yards	
Max. heigi	ht of fill slope:	feet	
Max. heig	ht of cut slope:	feet	
Amount o	f import/export:	cubic yards	
Location o	of borrow or disposal site:		

10. Does the pr	oject involve sand removal, mining or gravel extraction? If yes, detailed extraction, reclamation and monitoring plans
■ NO	u. □ YES
11. Will the pro	posed development convert land currently or previously used for agriculture to another use?
12 Will the dev	relopment provide public or private recreation opportunities?
■ NO	☐ YES If yes, explain how:
13. Is the propo	sed development visible from State Route 1 or other scenic route?
14. Is the propo ■ NO	osed development visible from a park, beach or other recreational area?
15. Does the de	evelopment involve diking, filling, dredging or placing structures in open coastal water, wetlands, estuaries or lakes?
Diking: Filling: Dredging: Structures:	□ NO         □ YES           □ NO         □ YES           ■ NO         □ YES           □ Open Coastal Waters         □ Wetlands         □ Estuaries         □ Lakes
If so what is	the amount of material to be dredged/filled?: cubic yards
	dredged material disposal site?:
	rmy Corps of Engineers permit been applied for?   NO  YES
□ NO	e any exterior lighting?  ■ YES If yes, describe below and identify the location of all exterior lighting on the plot and building plans.
External ligi	nting associated with residential use. Standard downcast light fixtures.
17. Utilities wil Electricity:	be supplied to the site as follows:
Gas:	<ul> <li>☐ Utility Company/Tank</li> <li>☐ On Site Generation – Specify:</li> <li>☐ None</li> </ul>
Telephone:	□ NO ■ YES

☐ Community Sewage System (specify supplier):
☐ Other (specify):
19. What will be the domestic water source:  Redwood Valley Water District
E Community Water System (specify supplier): Redwood Valley Water District
☐ Well ☐ Spring
☐ Other (specify):
20. Are there any associated projects and/or adjacent properties under your ownership?
■ NO
21. List and describe any other related permits and other public approval required for this project, including those required by other
County departments, city, regional, State and Federal agencies:
22. Describe the location of the site in terms of readily identifiable landmarks: (e.g., mailboxes, mile posts, street intersections, etc.)
US 101 north to West Road exit. North on West Road for apprioximately 3.5 miles, right on
Redwood Lane (private drive). Fourth driveway on left.
23. Are there existing structures on the property? If yes and the proposal is for a subdivision, describe below and identify the use of
23. Are there existing structures on the property? If yes and the proposal is for a subdivision, describe below and identify the use of each structure on the plot plan or tentative map.
each structure on the plot plan or tentative map.
each structure on the plot plan or tentative map.  □ NO  ■ YES
each structure on the plot plan or tentative map.  □ NO  ■ YES
each structure on the plot plan or tentative map.  □ NO  ■ YES
each structure on the plot plan or tentative map.  □ NO  ■ YES
each structure on the plot plan or tentative map.  □ NO ■ YES  SFD, Garage, associated outbuildings
each structure on the plot plan or tentative map.  □ NO  ■ YES
each structure on the plot plan or tentative map.  NO  YES  SFD, Garage, associated outbuildings  24. Will any existing structure be demolished or removed? If yes, describe the type of development to be demolished or removed, including the relocation site, if applicable.
each structure on the plot plan or tentative map.  NO  YES  SFD, Garage, associated outbuildings  24. Will any existing structure be demolished or removed? If yes, describe the type of development to be demolished or removed, including the relocation site, if applicable.  NO  YES
each structure on the plot plan or tentative map.  NO  YES  SFD, Garage, associated outbuildings  24. Will any existing structure be demolished or removed? If yes, describe the type of development to be demolished or removed, including the relocation site, if applicable.
each structure on the plot plan or tentative map.  NO  YES  SFD, Garage, associated outbuildings  24. Will any existing structure be demolished or removed? If yes, describe the type of development to be demolished or removed, including the relocation site, if applicable.  NO  YES

25. What is the	maximun	n height of a	Il structures	?						
Existing:		_								
Proposed: _										
26. What is the	gross floo	or areas of a	ll structures,	including cov	vered parki	ng and accesso	ory buildings	?		
Existing:		square feet	t	_						
Proposed: _		square fee	t							
27. What is the	total lot a	area within	property line	s?						
			acres 🗆 sq							
soil stability, p be helpful: 4.9 acre site, mostly									ne site that you fee	l would
	pe of land	use (use cha	art below) an						istoric or scenic asp nity that you feel w	
										·
	<del></del>		<del> </del>							
							<u></u>			
30. Indicate th	e surround	ding land use	es:							
				Commercial	Industrial	<b>Public Facility</b>	Timberland	Other		
North:										
East:										
South:										
West:										

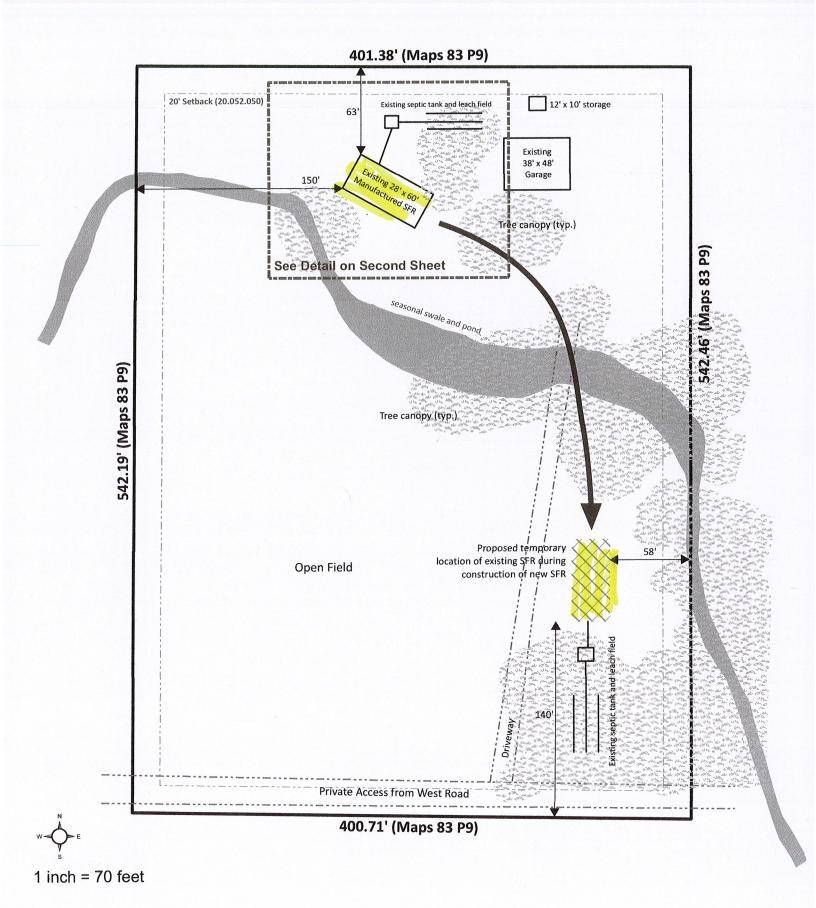


**APN:** 160-100-11

ADDRESS: 11177 West Road, Redwood Valley

**OWNER:** David & Ina Ford

ACREAGE: 4.99 A± ZONING: AG 40

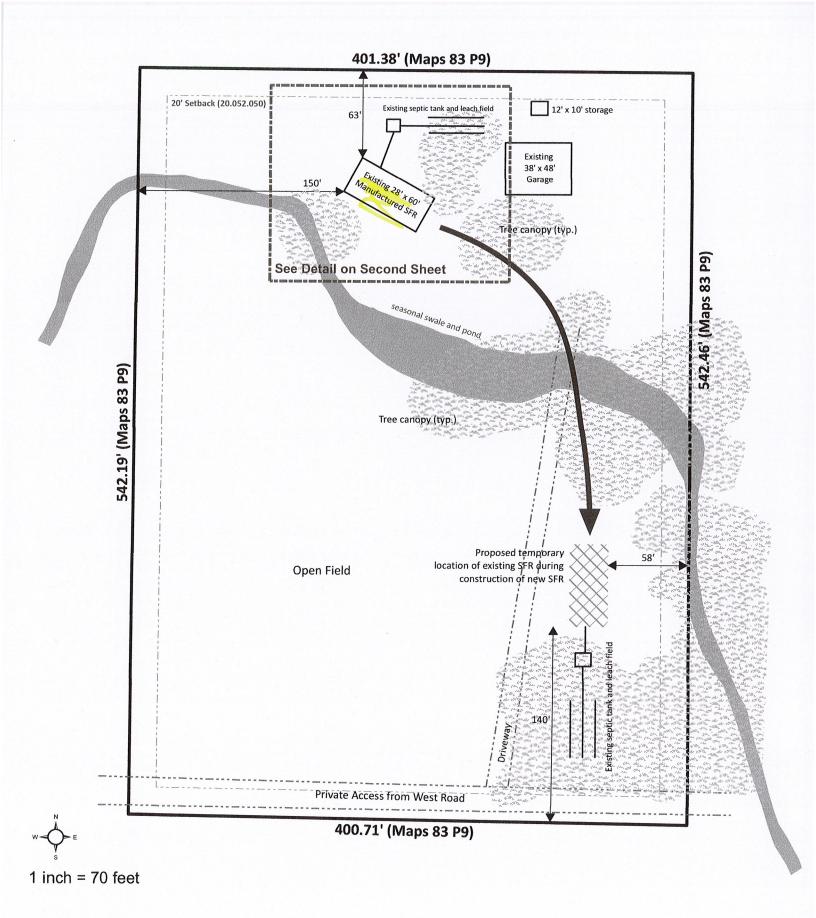


ADDRESS: 11177 West Road, Redwood Valley

**OWNER:** David & Ina Ford

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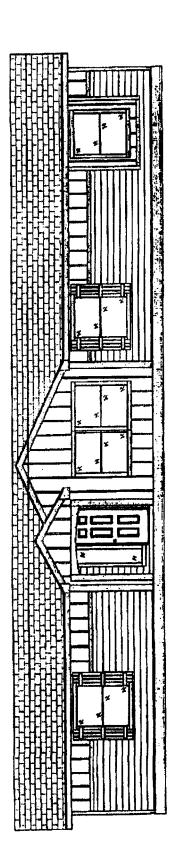
**APN:** 160-100-11

ADDRESS: 11177 West Road, Redwood Valley

OWNER: David & Ina Ford

ACREAGE: 4.99 A± ZONING: AG 40

# -Grand Manor-

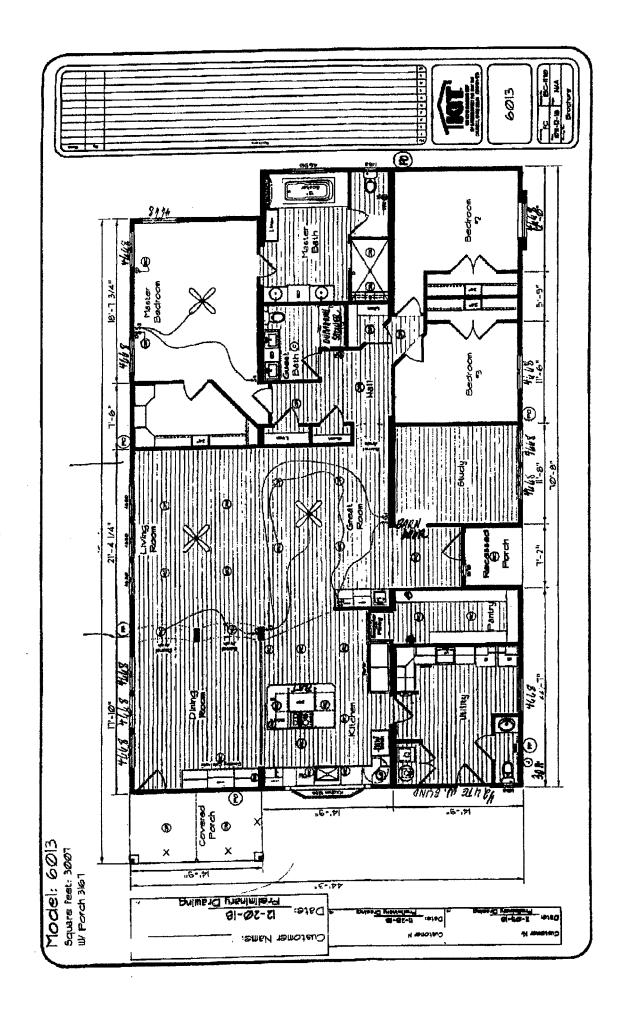


Model: 60|3
3 Bedroom, 1 Bath
1156 Square Fast
Floor Size
10'-0" x 40'-0"

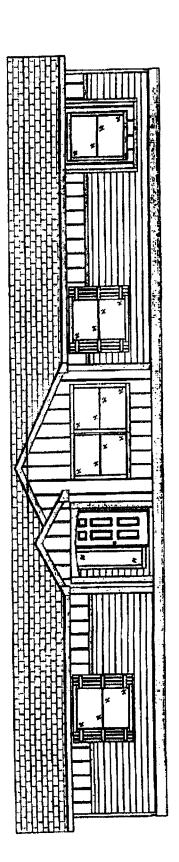


It Experies

KHBW 16-24-19



-Grand Manor

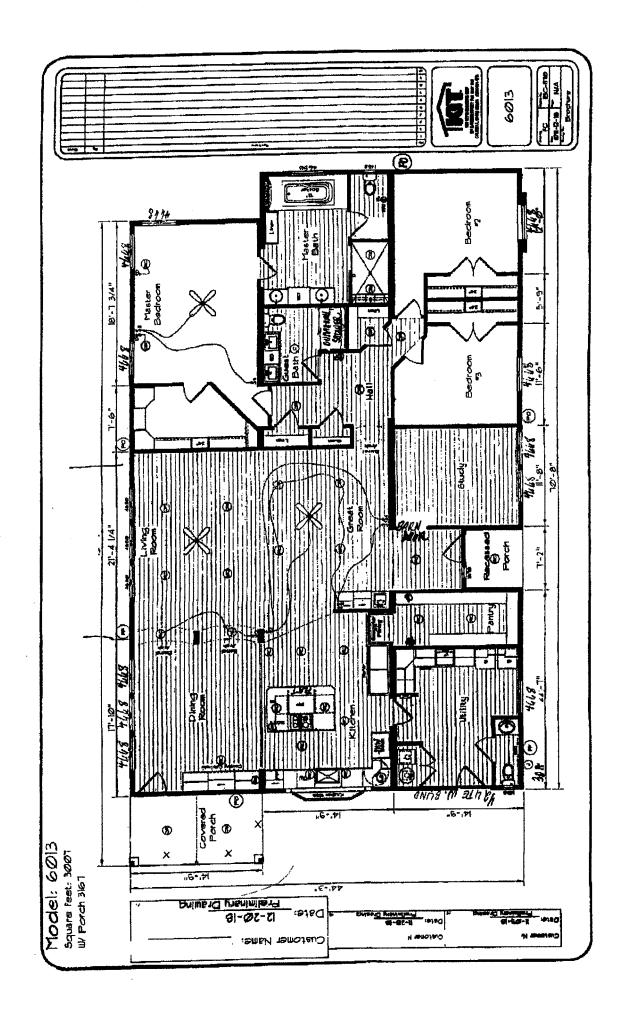


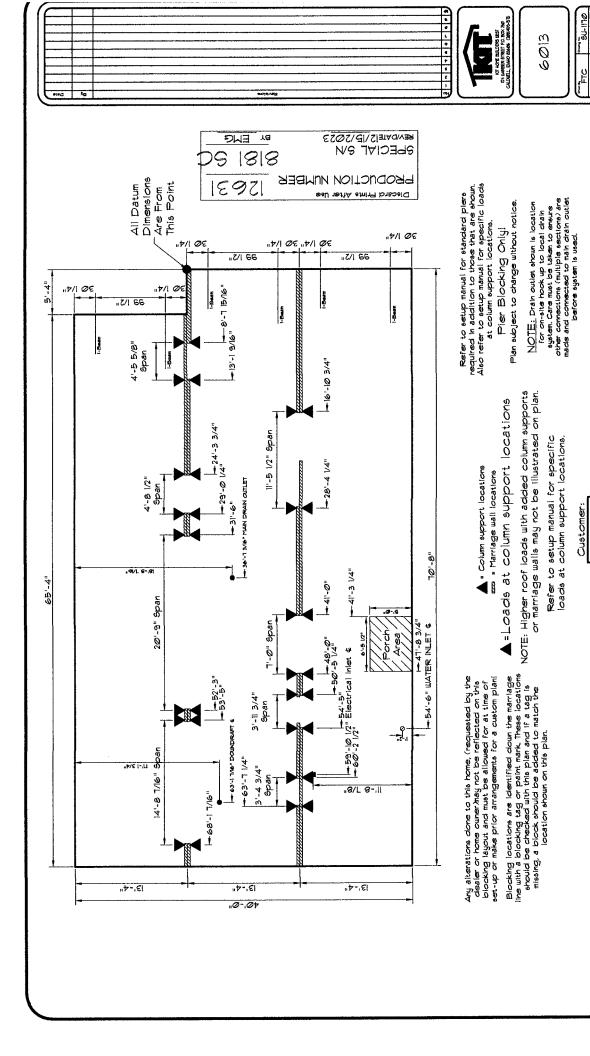
Model: 60|3 3 **Bedroom**, 1 Bath 2156 Square Fest Floor Size 10'-0" x 40'-0"

- TROT. Home Buildors West

The Exposion

KHBW 167-24-16

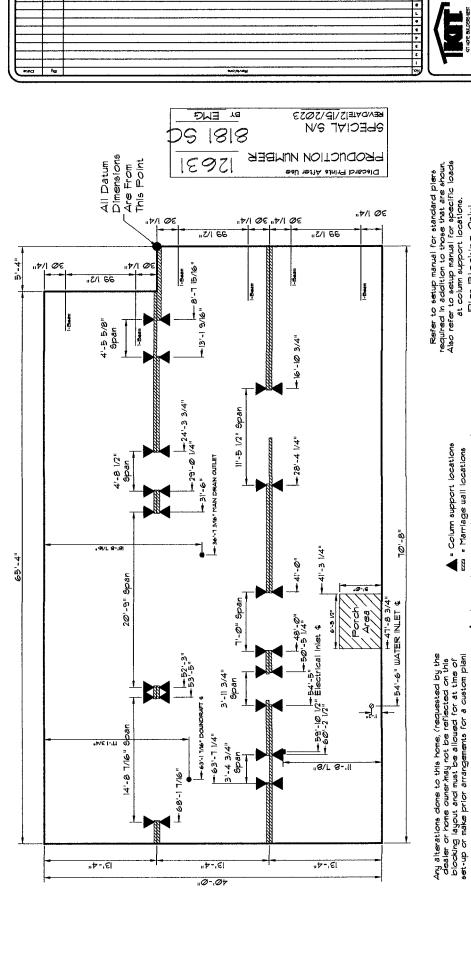




Set Up Recessed 2x6

03-15-05 TOF!

Driekell



Refer to setup manual for standard piers required in addition to those that are shown. Also refer to setup manual for specific loads at column support locations.

for on-site book up to local drain agstem. Care must be taken to ensure other comections (multiple escitions) are made and connected to main drain outlet before agstem is used. NOTE: Drain outlet shown is location

603

#TC #61110 #3-15-05 | of | #4 Up Recessed 2x6 @LII-N9

Customer:

NOTE: Higher roof loads with added column supports or marriage walls may not be illustrated on plan. ▲=Loads at column support locations

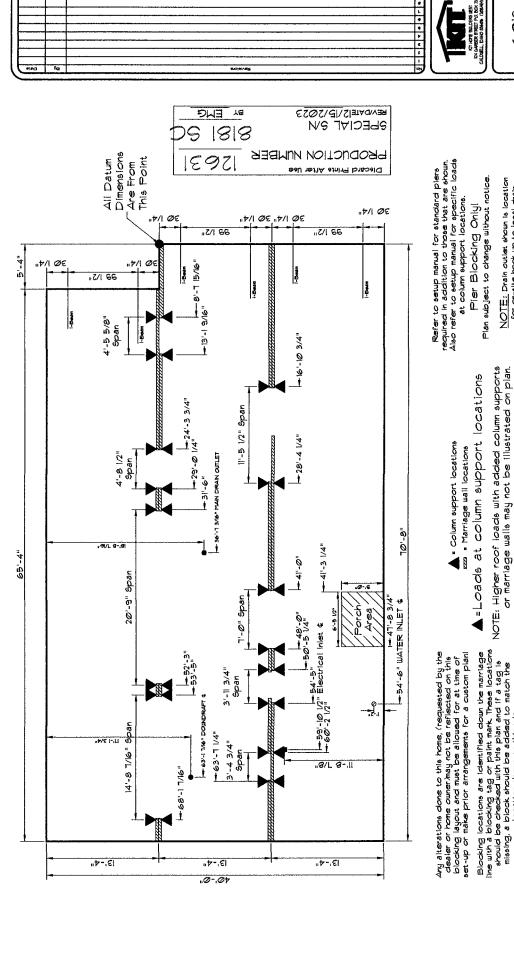
Blocking locations are identified down the marriage line with a blocking tag or paint mark. These locations should be checked with this plan and if a tag is missing, a block should be added to match the location shown on this plan.

ezza = Marriage wall locations

Refer to setup manual for specific loads at column support locations.

Plan subject to change without notice. Pier Blocking Onlyl

Driskell



NOTE: Drain outlet shown is location for on-site hook up to local drain system. Care must be taken to ensure other connections (multiple sections) are made and connected to main drain outlet before system is used.

Customer Driskell

Plan subject to change without notice.

NOTE: Higher roof loads with added column supports or marriage walls may not be illustrated on plan.

Refer to setup manual for specific loads at column support locations.

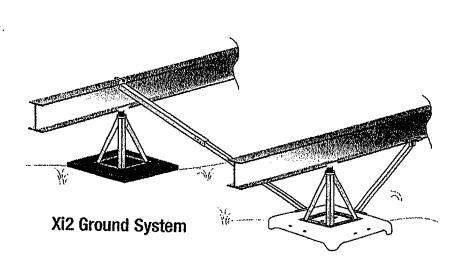
location shown on this plan.

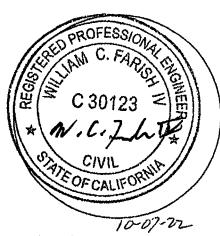
ZII-ne	1 of 1	Recessed 2>
FTC	€@3-12-@E	Set up Re

0 0 3

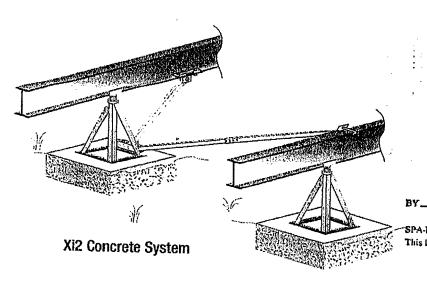


Xi2 Foundation System
Installation Instructions for California
for Ground & Concrete Systems
California Residential Code (CRC) 2022
Wind = 105 mph Ultimate, Exposure C;
Seismic Design Category Max. D2
By Tie Down





**Engineer Approval** 



### State Approval

1

MANUFACTURED HOME/MOBILE HOME FOUNDATION SYSTEM HEALTH AND SAFETY CODE, SECTION 18551 APPROVED

APPROVAL DOES NOT AUTHORIZE OR APPROVE ANY
OMISSIONS OR DEVIATION FROM REQUIREMENTS OF
APPLICABLE STATE LAWS AND REGULATIONS
State of California

Department of Housing and Community Development

PIVISION OF CODES	AND STANDARDS
GAT IN	DATE10/17/22_
121-1F (signatu	
Inn Approval Expires  Approved for F	losed Zone
A. A.	F . A 41

Page 1 of 8

D1075 Rev. 10/5/22

TIE DOWN
MANUFACTURING INGENUITY



# Xi2 Foundation System

Installation Instructions for California for Ground & Concrete Systems CRC-2022, 105 mph Ultimate Wind Exposure C; Seismic Category Max. D2

By Tie Down



- These plans and specifications meet the requirements of Title 25 Section 1333 and Wind & Seismic Requirements, CRC 2022.
- The Xi2 System, with either a concrete footer or the steel pan, is installed at or in place of one of the piers required by the home manufacturer's set up instructions. The systems must be placed as evenly as possible. Measuring from the center of the pier, systems are to be located a minimum of 2' and a maximum of 1/4 the length of the home from each end of the home as shown on pier placement chart. Components of the Xi2 system such as the longitudinal strut and connecting hardware, may extend beyond the pier location.
- Maximum vertical projection at sidewall is 10' (see charts).
- Main rail spacing must be 75.5" 99.5" (112" allowed with proper strut).
- The lateral and longitudinal components of the Xi2 System replace standard frame ties. Additional Vertical
  anchor ties that are unique to a home's design may be required by the home manufacturer. These locations
  may include shear walls, marriage line ridge beam support posts, and rim plates. Check manufacturers
  set-up requirements.
- Maximum pier height is 48".
- Maximum floor widths are 16' (single section), 32' (double) and 48' (triple).
- Steel piers must be fastened to the I-beam with clamps provided with steel pier.
- Designed for up to 6:12 roof slope.
- Flood Zone: A, AE or AH Zone flood plain (riverine or inland flood area); Max flood velocity 1 fps: No waves, Bottom of home main beam is at or above BFE; bottom of main beam max 36" above natural grade. Not suitable for V zones, coastal A zones or floodways. Install Tie Down Engineering anchors per table (on page 7) to resist flotation.
- Designed to provide resistance up to Seimic Design Category D2 Earthquake Loads.
- Maximum roof live load is 100 psf (see charts).

### Additional Requirements for Concrete Systems

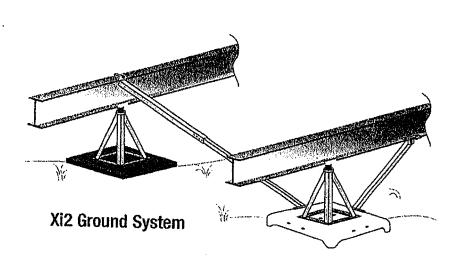
- Poured concrete must be 2,500 PSI minimum at 28 days.
- Footings must be large enough for pier load at that location and be a minimum of 22" wide by 6" deep with anchor wedge bolts a minimum of 4" from any edge, or 18" wide by 12" deep with wedge bolts a minimum of 1-1/2" from edge. Strip footings to be minimum of 18" wide by 14' long by 6" deep or 27" wide by 14' long by 4" deep.
- \* Xi2 components exceed HUD code 3280.306g requirements stating "Anchoring equipment exposed to weathering shall have a resistance to weather deterioration at least equivalent to that provided by a coating of zinc on steel of not less than 0.30 ounces per square foot of surface coating...."

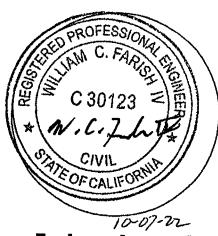
  Page 2 of 8 D1075 Rev. 10/6/22





Xi2 Foundation System
Installation Instructions for California
for Ground & Concrete Systems
California Residential Code (CRC) 2022
Wind = 105 mph Ultimate, Exposure C;
Seismic Design Category Max. D2
By Tie Down





**Engineer Approval** 

# Xi2 Concrete System By This

### State Approval

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MANUFACTURED HOME/MOBILE HOME FOUNDATION SYSTEM HEALTH AND SAFETY CODE, SECTION 18551 APPROVED

APPROVAL DOES NOT AUTHORIZE OR APPROVE ANY
OMISSIONS OR DEVIATION FROM REQUIREMENTS OF
APPLICABLE STATE LAWS AND REGULATIONS
State of California

Department of Housing and Community Development

DIVISION OF CODES AND STANDARDS
DATE 10/17/22

| 121-1 = (signature)

an Approval Expires (0/27/1)

Approval & Flord Zone

Page 1 of 8

D1075 Rev. 10/5/22

TIE DOWN

MANUFACTURING INGENUITY

### **Xi2 Concrete Parts Detail**

Part #59307

Includes: 5' Strut, Bracket, & Hardware Kit #59315-1 with all nuts and bolt.

# **Longitudinal Struts for** "Concrete Systems"

Part No.	Length	Pier Height
#59013	44"	up to 4 Blocks
#59015	65"	up to 6 Blocks

### **Longitudinal Hardware Kit**

Part #59263

Includes 2 sets per kit: 1-beam bracket, nuts, bolts and washers

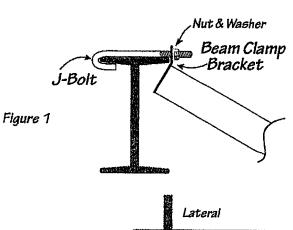
### **Lateral and Longitudinal Combination**

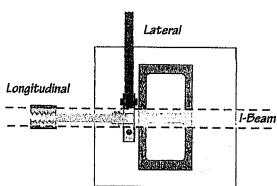
Part #59332

Includes: 5' Strut, Longitudinal Strut (#59364), Lateral and Longitudinal Hardware Kit with all nuts and bolts.

### For Double I beam Attachment use:

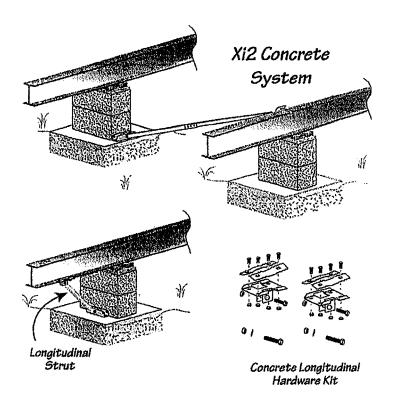
59352 Double Beam Longitudinal Bracket 59329-4 Double Beam Lateral Concrete kit

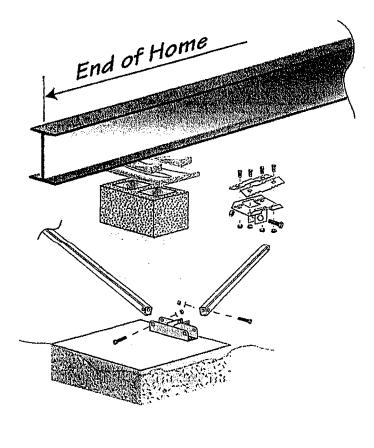




**Xi2 Installation Placement** 







Page 6 of 8

### FEMA Flood Zones A, AE & AH

Anchor placement to be the same on single or multiple sections. Evenly spaced from the end of unit, between Xi2 placements.



When using concrete anchors in Lieu of ground auger anchors, the Mass of Concrete Per Anchor from chart would be: 21.1 Cu. Ft. (Example:  $3'x \ 3'x \ 2.5' = 22.5'$  Cu. Ft., 2' dia.  $x \ 3.5' = 22'$  Cu. Ft.)

To Reduce the Mass of Concrete, increase the number of tie downs proportionally.

To Reduce concrete to 11 cu. ft. (Example: 2.25' x 2.25' x 2.25'=11.4 Cu. Ft.) double the required number of tie downs.

Flotation Anchors	Total
Single Section	Anchors Per Side
12' x 40' – 16' x 80'	2
Multiple Section 20' x 40' - 20' x 64' 24' x 40' - 24' x 56' Over 56'	2 2 2
28' x 40' - 28' x 48'	2
28' x 49' - 28 x 72'	2
Over 72'	2
32' x 56' - 32' x 64'	2
Over 64'	2

### **Concrete Anchors**

Concrete must be 2500 PSI minimum slab with a 4" minimum thickness and must allow 4725 lbs. of vertical tension on anchor without lifting. Minimum distance from the anchor shaft to one edge of the slab is 4" from one edge and 6" from any other edge. MIJ2 anchor is designed to be installed into the concrete at the time it is being poured. Slab must be 8" minimum thickness at location under anchor to allow 5" embediment of "J" rod anchor. MICS2 anchor is designed to be installed in dry concrete. Drill a 5/8" x 3" hole in the slab place expansion bolt in hole, place washer and nut over bolt and tighten until maximum expansion is achieved. Remove nut and washer and place anchor head over exposed bolt and place washer and nut back on threaded bolt and tighten nut.

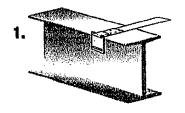
### **Ground Anchors**

All Frame tie ground anchors must be stabilized to prevent horizontal slicing through the soil.

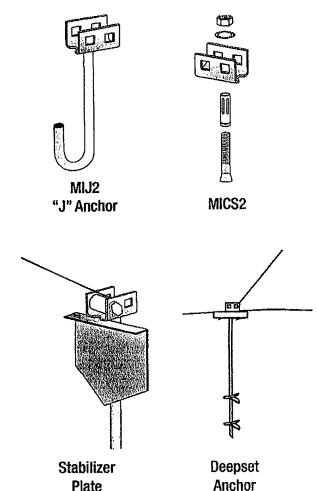
- 1. Position anchor at a slight back angle so that when Fully installed, anchor will be inside skirting wall.
- 2. For vertical or stabilized (Deepset) anchors, fully drive anchor into the ground. Horizontal (Frame Tie) anchors install 2/3 of way in ground and install stabilizer plate vertically within 3"-4" of the shaft, parallel to home.
- 3. Drive anchor fully into ground until head rests on plate and attach strap. Pretension strap to pull anchor against plate with head slightly over top.

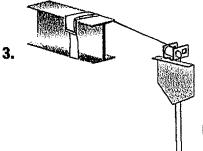
### Frame Tle with Buckle

- 1. Install strap by pushing the end between the inside of The frame "1" beam and floor.
- 2. Position the buckle at the upper end of the "I" beam frame. Wrap the end of the strap around the "I" beam. Thread the end of the strap through the slot in the buckle as shown. Push the end of the strap in between the "I" beam and floor.
- Pull the strap, making certain the buckle stays in position. Thread loose end of strap through the slotted tensioning bolt attached to the tension head of anchor. Tighten slotted bolt a minimum of 4-5 turns until all slack in strap is removed.









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### **Soil Classification Chart**

		Recomme Model #	ecommended Anchors and Stabilizers odel # STK# Description		
2	Sedimentary and Foliated Rock	MI2255/8 MI2233/4	59090 59095 59292	30" x 5/8" rod / 2 - 4" helix 30" x 3/4" rod / 2 - 4" helix Stabilizer Plate	
3	Sandy Gravel and/or Gravel (GW and GP)	MI2H5/8 MI2H3/4 Deepset	59080 59085 59091 59292	48" x 5/8" rod / 1 - 6" helix 48" x 3/4" rod / 1 - 6" helix 30" x 3/4" rod / 2 - 4" helix with stabilizer cap Stabilizer Plate	
4	Sand, Silty Sand, Clayed Sand, Silty Gravel	MI2H5/8 MI2H3/4 Deepset MI48 MI42	59080 59085 59092 59086 59128 59292	48" x 5/8" rod / 1 - 6" helix 48" x 3/4" rod / 1 - 6" helix 36" x 3/4" rod / 1 - 4" & 1 - 6 helix with stabilizer cap 48" x 3/4" rod / 2 - 4" helix 42" x 3/4" rod / 2 - 4" helix Stabilizer Plate	

Higher class anchors can be used in lower class soils. Example; Class 4 anchors can be used in Class 3 soils.

The required flotation anchors shown in the table are in addition to any other anchors or hold down devices required by the manufacturer. See requirements, bullet 5, page 2 of 8.

### Xi2 Hardware Breakdown

#5	#59329-1 Hardware for 59306 Lateral System					
1	84533Z	U-Bolt 1/2-13 x 2.63 x 2.19 thread 1-3/4 zinc				
4	10556	Tek Screw #12 x 1"				
1		J Bolt 1/2 x 5-1/2 grade 5 zinc				
2	10640	Push Nut 1/2				
1	12107	Flat Washer 1x2" SS				
1		Hex Nut 1/2-13 grade 5 zinc				
2	10519	Hex Nut 1/2" w/ Serr flange				
ii Ei						
70	SOOTO 4	itudinal Hardware for 59306				
2	59272-1					
4						
	10926	Carriage Bolt 1/2-12 x 1-1/4 Full Thread				
10	16646Y	Hex Nut 1/2-13 grade 5 zinc				
2		Carriage Bolt 1/2-12 x 2-1/2 Grade 5				
	84533Z	U-Bolt 1/2-13 x 2.63 x 2.19 thread 1-3/4 zinc				
4	10640	Push Nut 1/2				
4	10519	Hex Nut 1/2" w/ Serr flange				
#59	#59329 Hardware for 59333 Lateral and Longitudinal combination					
1	59329-1	Hardware Kit				
1	59272-1					
2	59272-2	The state of the s				
4	10926					
5		Carriage Bolt 1/2-12 x 1-1/4 full thread				
	10646Y	THE THE TO CITAGO O ZING				
1	10801	Carriage Bolt 1/2-12 x 2-1/2 Grade 5 zinc				
1	OAにつつつ	II D=14.4/0.40 - 0.00 0.00 0.00				

#5	9315-1 Ha	rdware for Lateral System
1	10631Z	
1	12107	Flat Washer 1/2" SS
4 2	10556	Tek Screw #12 x 1"
2	10646Y	Hex Nut 1/2x-13 Grade 5 zinc
1	10826	Carriage Bolt 1/2-12 x 3 Grade 5 zinc
#5	9027 Hard	ware Kit for 59307 Lateral System
2	59264	3 Way Concrete Bracket
4		Wedge Anchor 3/8 x 3.50
1	59315-1	Hardware Kit
#5	9263 Long	Itudinal Hardware for 59307
2	59272-1	Beam Clamp Base
4	59272-2	Beam Clamp Top Flange
8	10926	Carriage Bolt 1/2-13 x 1-1/4 Full Thread zinc
12	10646Y	Hex Nut 1/2-13 Grade 5 zinc
4	10801	Carriage Bolt 1/2-13 x 2-1/2 Grade 5 zinc
#59	9364 Hardy	ware for 59332 Lateral and Longitudinal combination
1	59264	3 Way Concrete Bracket
2	10530	Wedge Anchor 3/8 x 3,50
2 1	59315-1	
1	59272-1	
	59272-2	Beam Clamp Top Flange
2 4	10926	Carriage Bolt 1/2-13 x 1-1/4 Full Thread zinc
2 6	10801	Carriage Bolt 1/2-13 x 2-1/2 Grade 5 zinc
6	10646Y	Hex Nut 1/2-13 Grade 5 zinc
		The state of the s



U-Bolt 1/2-13 x 2.63 x 2.19 Thread 1-3/4 zinc

1

2

84533Z

10640

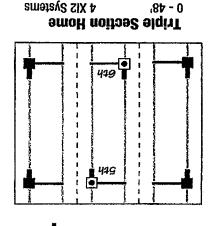
10519

Push Nut 1/2

Hex Nut 1/2" w/Serr Flange

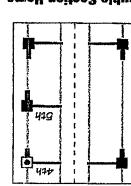
Page 8 of 8

# Xi2 Stabilization System Placement for 10 ft. Sidewall - 100 psf Roof



6 XI2 Systems

5 XI2 Systems





Extra Pier Placement

either end of the home. \*2 Xi2 systems can be placed at

3 Xi2 Systems\* .bg - 0 Double Section Home

5 Xi2 Systems OVER 74" - 76" A Xi2 Systems Over 54" - 74"

at each location. longitudinal systems Both lateral and

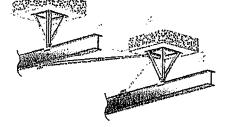
Offset Placement

Over 62' - 76'

Over 48' - 62'

The number of systems needed would be based on Home Size Charts. For "Quad" Units install systems as 2 Double sections. Diagrams represent examples of double and triple section offsets. Total size is determined by the length of unit plus offset.

footing and anchor in the middle of each side, for a total of 6. requirements allow it, footings a minimum of 24" x 12" deep may be used, with an anchor, at all four corners with the addition of one concrete anchors may be installed into poured concrete footings 18" x 18" x 48" deep. If shallow footing are desirable, and local frost line Alternate Anchoring Method: As an alternate to the requirement for ground anchors at the corners of a single section home, approved



# Installation of Xi2 Concrete Systems

Anchors along the sides of a single section may have the straps connecting

- Identify the number of systems to be used on the home using the chart provided.
- identify the location where the systems will be installed.

either vertically to the sidewall, or diagonally to I-beam.

- Build pler according to State, Local or Home Manufacturers guidelines. 3,
- Attach bracket to concrete pad using 3/8"x 3-1/2" wedge anchors provided. Place nut & Dill two 3/8"x 3" deep holes in the concrete using holes in galvanized bracket as a guide. .4
- Attach the end of the smaller tube to the bracket mounted on the pad, using the grade 5, .6 bracket. Using a 9/16" socket wrench, tighten wedge/anchor bolt, securing bracket to the concrete. hammer, tap the wedge bolts into hole through bracket, leaving nut & washer flush with washer on anchor, leave enough room for 1 to 2 threads showing on top of bolt. Using a
- l-beam with the nut & washer provided. (Figure 1 next page) Attach the flag end of the larger tube to the opposite I-beam using the "J" bolt over the top of the .9 1/2" x 2-1/2" bolt/nut provided.
- strut so that the two tubes are connected together Install a minimum of four (#12 x 1" tek screws) self-tapping screws into the holes provided in the lateral
- Install frame bracket clamps on I-beam on the inside of block/pier.
- 10. Pull the frame bracket clamp with fastened strut outward to remove any slack. Insert strut in frame bracket clamp and attach with nut & bolt. Attach opposite end to concrete bracket. 6

8 to 2 ags9

### **Xi2 Ground Parts Detail**

**Xi2 Ground Lateral System** 

Part Number 59306

Includes: 5' Strut, pad & hardware kit (#59329-1 includes all nuts and bolts).

### **Longitudinal Hardware Kit**

Part Number 59331

Includes: 2 I-beam brackets & 2 U-bolts with all nuts and bolts.

### **Lateral and Longitudinal Combination**

Part Number 59333

Includes: 5' Strut, Pad, Longitudinal Strut (#59329), Lateral and Longitudinal Hardware Kit with all nuts and bolts.

### **Struts for Longitudinal Systems**

Part

Strut

Pier Height

No. 59330-44 Length 44"

Up To:

59330-65

65"

4 Blocks or 32" 6 Blocks or 48"

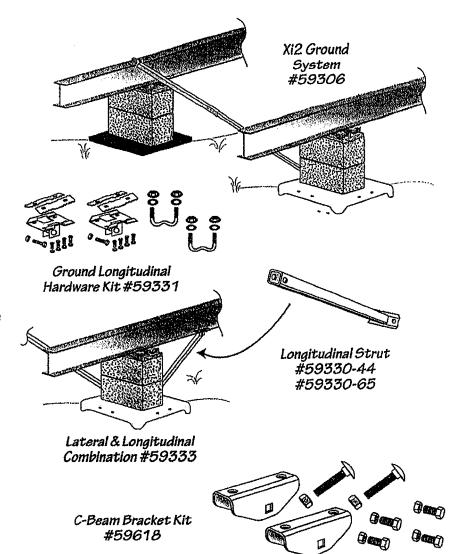
### For Double I Beam Attachment Use:

**Double Beam Longitudinal Bracket** 29329-3 Double Beam lateral Ground kit

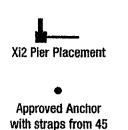
### For C or CR Beams use:

59618

C Beam Bracket kit

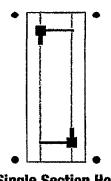


### Xi2 Stabilization System Placement for up to 9 ft. Sidewall - 30 psf Roof

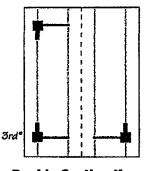


Both lateral and longitudinal systems at each location.

to 90 degress



**Single Section Home** 0 - 76' Box 2 Xi2 Systems



**Double Section Home** 0-68' Box 2 Xi2 Systems Over 68'-76' 3 Xi2 Systems\*

4th 3rd\*

0-70' Box Over 70' - 76'

**Triple Section Home** 3 Xi2 Systems\* 4 Xi2 Systems

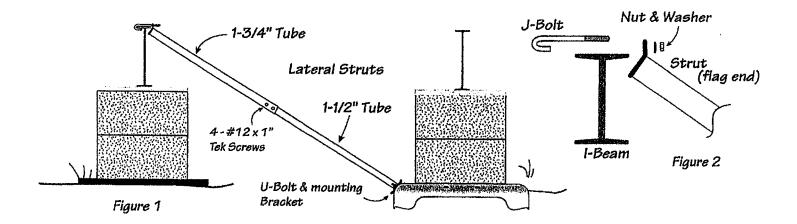
\*3rd Xi2 system can be placed at either end of the home.

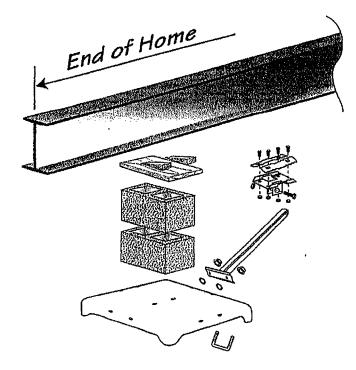
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### **Installation of Xi2 Ground Systems**

- 1. Identify the number of systems to be used on the home using the chart provided.
- 2. Identify the location where the systems will be installed.
- 3. Clear all organic matter and debris from the pad site.
- 4. Place U-bolts through holes in pan provided.
- 5. Place pad centered under beam with the lateral strut bracket towards the inside of the home.
- 6. Press or drive pan into ground until level and flush with prepared surface.
- 7. Build pier according to State, Local or Home Manufacturers guidelines. (Flaure 1)
- 8. Attach the end of the smaller tube to the inside of pan using U-bolt & nuts provided
- 9. Attach the flag end of the larger tube to the opposite I-beam using the "J" bolt over the top of the I-beam with the nut & washer provided. (Figure 2)
- 10. Install a minimum of four (#12 x 1" tek screws) self-tapping screws into the holes provided in the lateral strut so that the two tubes are connected together. (Figure 1)





- Install frame bracket clamps to I-beam on in side of block/pier. Do not tighten nuts at this time.
- 12. Attach longitudinal strut to U-bolt in pan using nuts provided.
- 13. Insert strut in the frame bracket clamp, attach with nut and bolt. Do not tighten at this time.
- 14. Pull the frame bracket clamp with the fastened strut outward to remove any slack.
- 15. Tighten all nuts and bolts on the struts and beam clamps.



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# Xi2 Foundation System

Installation Instructions for California for Ground & Concrete Systems CRC-2022, 105 mph Ultimate Wind Exposure C;

Seismic Category Max. D2

By Tie Down



- These plans and specifications meet the requirements of Title 25 Section 1333 and Wind & Seismic Requirements, CRC 2022.
- The Xi2 System, with either a concrete footer or the steel pan, is installed at or in place of one of the piers required by the home manufacturer's set up instructions. The systems must be placed as evenly as possible. Measuring from the center of the pier, systems are to be located a minimum of 2' and a maximum of 1/4 the length of the home from each end of the home as shown on pier placement chart. Components of the Xi2 system such as the longitudinal strut and connecting hardware, may extend beyond the pier location.
- Maximum vertical projection at sidewall is 10' (see charts).
- Main rail spacing must be 75.5" 99.5" (112" allowed with proper strut).
- The lateral and longitudinal components of the Xi2 System replace standard frame ties. Additional Vertical
  anchor ties that are unique to a home's design may be required by the home manufacturer. These locations
  may include shear walls, marriage line ridge beam support posts, and rim plates. Check manufacturers
  set-up requirements.
- · Maximum pier height is 48".
- Maximum floor widths are 16' (single section), 32' (double) and 48' (triple).
- Steel piers must be fastened to the I-beam with clamps provided with steel pier.
- Designed for up to 6:12 roof slope.
- Flood Zone: A, AE or AH Zone flood plain (riverine or inland flood area); Max flood velocity 1 fps: No waves, Bottom of home main beam is at or above BFE; bottom of main beam max 36" above natural grade. Not suitable for V zones, coastal A zones or floodways. Install Tie Down Engineering anchors per table (on page 7) to resist flotation.
- Designed to provide resistance up to Seimic Design Category D2 Earthquake Loads.
- · Maximum roof live load is 100 psf (see charts).

### **Additional Requirements for Concrete Systems**

- Poured concrete must be 2,500 PSI minimum at 28 days.
- Footings must be large enough for pier load at that location and be a minimum of 22" wide by 6" deep with anchor wedge bolts a minimum of 4" from any edge, or 18" wide by 12" deep with wedge bolts a minimum of 1-1/2" from edge. Strip footings to be minimum of 18" wide by 14' long by 6" deep or 27" wide by 14' long by 4" deep.



### **Soil Classification Chart**

Soil Class	Soil Description	Recommended Anchors and Stabilizers Model # STK# Description		
2	Sedimentary and Foliated Rock	MI2255/8 MI2233/4	59090 59095 59292	30" x 5/8" rod / 2 - 4" helix 30" x 3/4" rod / 2 - 4" helix Stabilizer Plate
3	Sandy Gravel and/or Gravel (GW and GP)	MI2H5/8 MI2H3/4 Deepset	59080 59085 59091 59292	48" x 5/8" rod / 1 - 6" helix 48" x 3/4" rod / 1 - 6" helix 30" x 3/4" rod / 2 - 4" helix with stabilizer cap Stabilizer Plate
4	Sand, Silty Sand, Clayed Sand, Silty Gravel	MI2H5/8 MI2H3/4 Deepset MI48 MI42	59080 59085 59092 59086 59128 59292	48" x 5/8" rod / 1 - 6" helix 48" x 3/4" rod / 1 - 6" helix 36" x 3/4" rod / 1 - 4" & 1 - 6 helix with stabilizer cap 48" x 3/4" rod / 2 - 4" helix 42" x 3/4" rod / 2 - 4" helix Stabilizer Plate

Higher class anchors can be used in lower class soils. Example; Class 4 anchors can be used in Class 3 soils.

The required flotation anchors shown in the table are in addition to any other anchors or hold down devices required by the manufacturer. See requirements, bullet 5, page 2 of 8.

### Xi2 Hardware Breakdown

#59329-1 Hardware for 59306 Lateral System					
1	84533Z	U-Bolt 1/2-13 x 2.63 x 2.19 thread 1-3/4 zinc			
4	10556	Tek Screw #12 x 1"			
1	10631Z				
2	10640	Push Nut 1/2			
1	12107	Flat Washer 1x2" SS			
		Hex Nut 1/2-13 grade 5 zinc			
2	10519	Hex Nut 1/2" w/ Serr flange			
#5	331 Longi	tudinal Hardware for 59306			
2	59272-1	Beam Clamp Base			
4		Beam Clamp Top Flange			
8	10926	Carriage Bolt 1/2-12 x 1-1/4 Full Thread			
10	10646Y	Hex Nut 1/2-13 grade 5 zinc			
	10801	Carriage Bolt 1/2-12 x 2-1/2 Grade 5			
2	84533Z	U-Bolt 1/2-13 x 2.63 x 2.19 thread 1-3/4 zinc			
4		Push Nut 1/2			
4	10519	Hex Nut 1/2" w/ Serr flange			
#59329 Hardware for 59333 Lateral and Longitudinal combination					
1	59329-1	Hardware Kit			
i	59272-1				
2	59272-2	Beam Clamp Top Flange			
4	10926	Carriage Bolt 1/2-12 x 1-1/4 full thread			
	10646Y	Hex Nut 1/2-13 Grade 5 zinc			
1	10801	Carriage Bolt 1/2-12 x 2-1/2 Grade 5 zinc			
1	84533Z	U-Bolt 1/2-13 x 2.63 x 2.19 Thread 1-3/4 zinc			
2	10640	Push Nut 1/2			

#59	9315-1 Ha	rdware for Lateral System
1	10631Z	J Bolt 1/2 x 5-1/2 Grade 5 zinc
		Flat Washer 1/2" SS
4	10556	Tek Screw #12 x 1"
2	10646Y	Hex Nut 1/2x-13 Grade 5 zinc
1	10826	Carrlage Bolt 1/2-12 x 3 Grade 5 zinc
#59	9027 Hard	ware Kit for 59307 Lateral System
	59264	
4	10530	Wedge Anchor 3/8 x 3.50
1	59315-1	Hardware Kit
#59	9263 Long	itudinal Hardware for 59307
2	59272-1	Beam Clamp Base
4	59272-2	Beam Clamp Top Flange
8	10926	Carriage Bolt 1/2-13 x 1-1/4 Full Thread zinc
12	10646Y	Hex Nut 1/2-13 Grade 5 zinc
	10801	Carriage Bolt 1/2-13 x 2-1/2 Grade 5 zinc
#59	364 Hardy	ware for 59332 Lateral and Longitudinal combination
1	59264	3 Way Concrete Bracket
2	10530	
1	59315-1	
1	59272-1	Beam Clamp Base
2	59272-2	Beam Clamp Top Flange
A	10926	Carriage Bolt 1/2-13 x 1-1/4 Full Thread zinc
4	10020	
	10801	Carriage Bolt 1/2-13 x 2-1/2 Grade 5 zinc



Hex Nut 1/2" w/Serr Flange

2 10519

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### **FEMA Flood Zones A, AE & AH**

Anchor placement to be the same on single or multiple sections. Evenly spaced from the end of unit, between Xi2 placements.



When using concrete anchors in Lieu of ground auger anchors, the Mass of Concrete Per Anchor from chart would be: 21.1 Cu. Ft.

(Example:  $3'x \ 3'x \ 2.5' = 22.5' \ Cu. Ft., 2' \ dia. x \ 3.5' = 22' \ Cu. Ft.$ )

To Reduce the Mass of Concrete, increase the number of tie downs proportionally.

To Reduce concrete to 11 cu. ft. (Example: 2.25' x 2.25' x 2.25'=11.4 Cu. Ft.) double the required number of tie downs.

Flotation Anchors Single Section	Total Anchors Per Side
12' x 40' - 16' x 80'	2
Multiple Section	
20' x 40' - 20' x 64'	2
24' x 40' - 24' x 56'	2
Over 56'	2
28' x 40' - 28' x 48'	2
28' x 49' - 28 x 72'	2
Over 72'	2
32' x 56' - 32' x 64'	2
Over 64'	2

### **Concrete Anchors**

Concrete must be 2500 PSI minimum slab with a 4" minimum thickness and must allow 4725 lbs. of vertical tension on anchor without lifting. Minimum distance from the anchor shaft to one edge of the slab is 4" from one edge and 6" from any other edge. MIJ2 anchor is designed to be installed into the concrete at the time it is being poured. Slab must be 8" minimum thickness at location under anchor to allow 5" embediment of "J" rod anchor. MICS2 anchor is designed to be installed in dry concrete. Drill a 5/8" x 3" hole in the slab place expansion bolt in hole, place washer and nut over bolt and tighten until maximum expansion is achieved. Remove nut and washer and place anchor head over exposed bolt and place washer and nut back on threaded bolt and tighten nut.

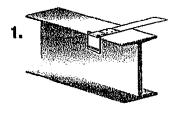
### **Ground Anchors**

All Frame tie ground anchors must be stabilized to prevent horizontal slicing through the soil.

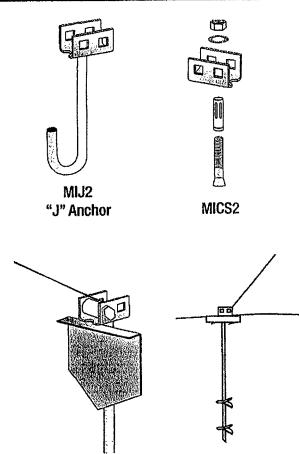
- 1. Position anchor at a slight back angle so that when Fully installed, anchor will be inside skirting wall.
- For vertical or stabilized (Deepset) anchors, fully drive anchor into the ground. Horizontal (Frame Tie) anchors install 2/3 of way in ground and install stabilizer plate vertically within 3"-4" of the shaft, parallel to home.
- 3. Drive anchor fully into ground until head rests on plate and attach strap. Pretension strap to pull anchor against plate with head slightly over top.

### Frame Tie with Buckle

- 1. Install strap by pushing the end between the inside of The frame "I" beam and floor.
- 2. Position the buckle at the upper end of the "I" beam frame. Wrap the end of the strap around the "I" beam. Thread the end of the strap through the slot in the buckle as shown. Push the end of the strap in between the "I" beam and floor.
- 3. Pull the strap, making certain the buckle stays in position. Thread loose end of strap through the slotted tensioning bolt attached to the tension head of anchor. Tighten slotted bolt a minimum of 4-5 turns until all slack in strap is removed.

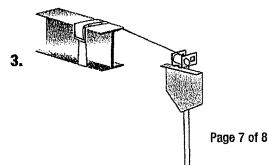






Deepset

**Anchor** 



Stabilizer

Plate

## Xi2 Stabilization System Placement for 10 ft. Sidewall - 100 psf Roof



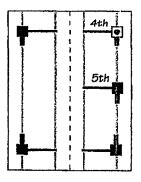
Xi2 Pier Placement



Extra Pier Placement

\*2 Xi2 systems can be placed at either end of the home.

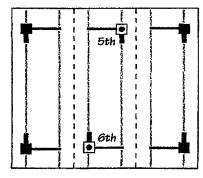
> Both lateral and longitudinal systems at each location.



### **Double Section Home**

0 - 54' 3 Xi2 Systems\* Over 54' - 74' 4 Xi2 Systems Over 74' - 76'

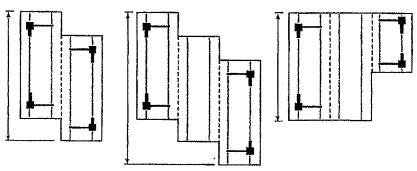
5 Xi2 Systems



### **Triple Section Home**

0 - 48'4 Xi2 Systems Over 48' - 62' 5 Xi2 Systems Over 62' - 76' 6 Xi2 Systems

### **Offset Placement**



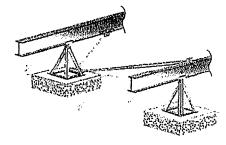
Diagrams represent examples of double and triple section offsets. Total size is determined by the length of unit plus offset. The number of systems needed would be based on Home Size Charts. For "Quad" Units install systems as 2 Double sections.

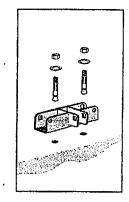
Alternate Anchoring Method: As an alternate to the requirement for ground anchors at the corners of a single section home, approved concrete anchors may be installed into poured concrete footings 18" x 18" x 48" deep. If shallow footing are desirable, and local frost line requirements allow it, footings a minimum of 24" x 24" x 12" deep may be used, with an anchor, at all four corners with the addition of one footing and anchor in the middle of each side, for a total of 6.

Anchors along the sides of a single section may have the straps connecting either vertically to the sidewall, or diagonally to I-beam.

# **Installation of Xi2 Concrete Systems**

- 1. Identify the number of systems to be used on the home using the chart provided.
- 2. Identify the location where the systems will be installed.
- 3. Build pier according to State, Local or Home Manufacturers guidelines.
- 4. Drill two 3/8"x 3" deep holes in the concrete using holes in galvanized bracket as a guide. Attach bracket to concrete pad using 3/8"x 3-1/2" wedge anchors provided. Place nut & washer on anchor, leave enough room for 1 to 2 threads showing on top of bolt. Using a hammer, tap the wedge bolts into hole through bracket, leaving nut & washer flush with bracket. Using a 9/16" socket wrench, tighten wedge/anchor bolt, securing bracket to the concrete.
- 5. Attach the end of the smaller tube to the bracket mounted on the pad, using the grade 5, 1/2" x 2-1/2" bolt/nut provided.
- 6. Attach the flag end of the larger tube to the opposite I-beam using the "J" bolt over the top of the I-beam with the nut & washer provided. (Figure 1 next page)
- 7. Install a minimum of four (#12 x 1" tek screws) self-tapping screws into the holes provided in the lateral strut so that the two tubes are connected together
- 8. Install frame bracket clamps on I-beam on the inside of block/pier.
- 9. Insert strut in frame bracket clamp and attach with nut & bolt. Attach opposite end to concrete bracket.
- 10. Pull the frame bracket clamp with fastened strut outward to remove any slack.
- 11. Tighten all nuts and bolts on system.





### **Xi2 Concrete Parts Detail**

Part #59307

Includes: 5' Strut, Bracket, & Hardware Kit #59315-1 with all nuts and bolt.

# **Longitudinal Struts for** "Concrete Systems"

Part No.	Length	Pier Height
#59013	44"	up to 4 Blocks
#59015	65"	up to 6 Blocks

### **Longitudinal Hardware Kit**

Part #59263

Includes 2 sets per kit: I-beam bracket, nuts, bolts and washers

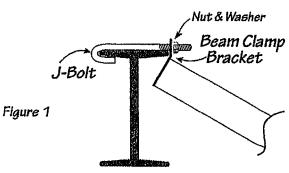
### **Lateral and Longitudinal Combination**

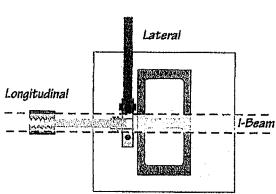
Part #59332

Includes: 5' Strut, Longitudinal Strut (#59364), Lateral and Longitudinal Hardware Kit with all nuts and bolts.

### For Double I beam Attachment use:

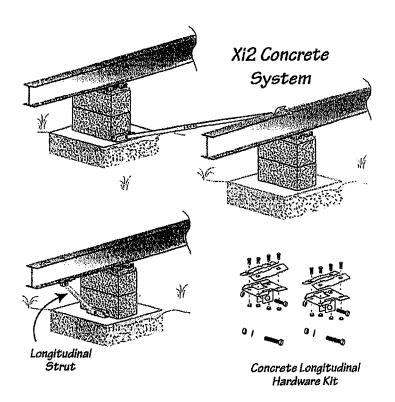
59352 Double Beam Longitudinal Bracket 59329-4 Double Beam Lateral Concrete kit

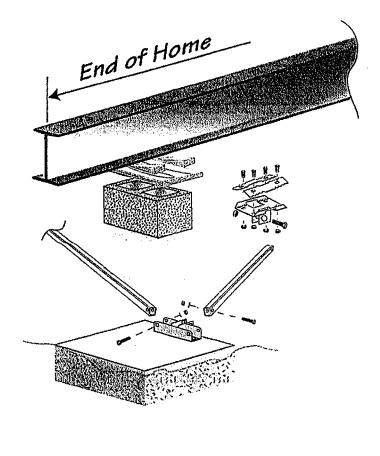












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### **Xi2 Ground Parts Detail**

### Xi2 Ground Lateral System

Part Number 59306 Includes: 5' Strut, pad & hardware kit (#59329-1 includes all nuts and bolts).

### **Longitudinal Hardware Kit**

Part Number 59331 Includes: 2 I-beam brackets & 2 U-bolts with all nuts and bolts.

### **Lateral and Longitudinal Combination**

Part Number 59333

Includes: 5' Strut, Pad, Longitudinal Strut (#59329), Lateral and Longitudinal Hardware Kit with all nuts and bolts.

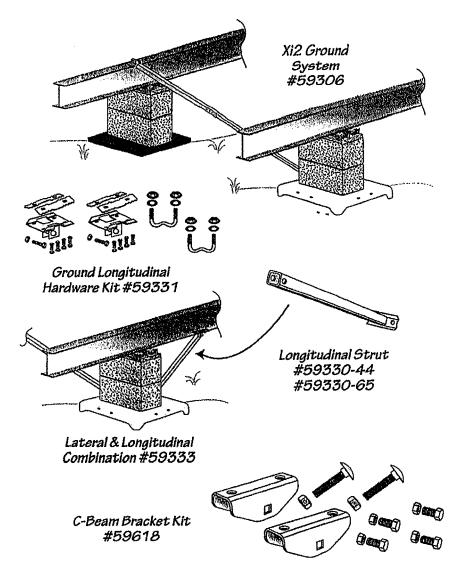
### **Struts for Longitudinal Systems**

Part Strut Pier Height
No. Length Up To:
59330-44 44" 4 Blocks or 32"
59330-65 65" 6 Blocks or 48"
For Double I Beam Attachment Use:
59352 Double Beam Longitudinal Bracket

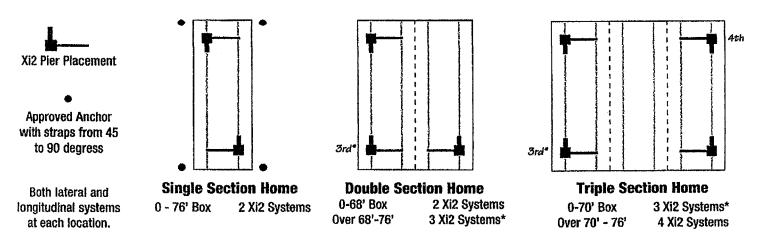
29329-3 Double Beam lateral Ground kit

### For C or CR Beams use:

59618 C Beam Bracket kit



### Xi2 Stabilization System Placement for up to 9 ft. Sidewall - 30 psf Roof



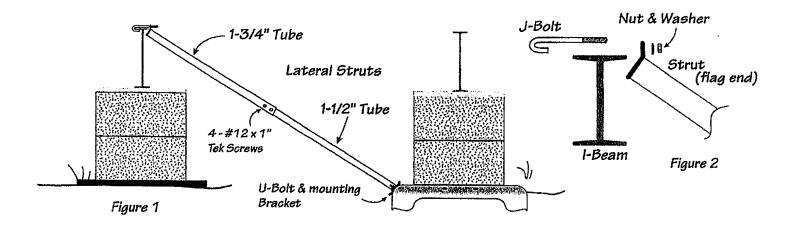
\*3rd Xi2 system can be placed at either end of the home.

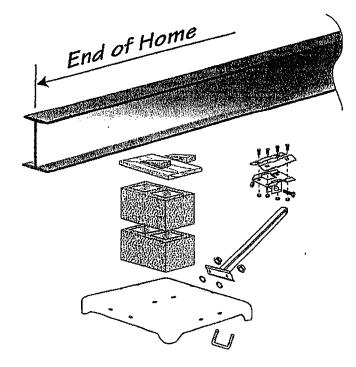




### **Installation of Xi2 Ground Systems**

- 1. Identify the number of systems to be used on the home using the chart provided.
- 2. Identify the location where the systems will be installed.
- 3. Clear all organic matter and debris from the pad site.
- 4. Place U-bolts through holes in pan provided.
- 5. Place pad centered under beam with the lateral strut bracket towards the inside of the home.
- 6. Press or drive pan into ground until level and flush with prepared surface.
- 7. Build pier according to State, Local or Home Manufacturers guidelines. (Figure 1)
- 8. Attach the end of the smaller tube to the inside of pan using U-bolt & nuts provided
- 9. Attach the flag end of the larger tube to the opposite I-beam using the "J" bolt over the top of the I-beam with the nut & washer provided. (Figure 2)
- 10. Install a minimum of four (#12 x 1" tek screws) self-tapping screws into the holes provided in the lateral strut so that the two tubes are connected together. (Figure 1)

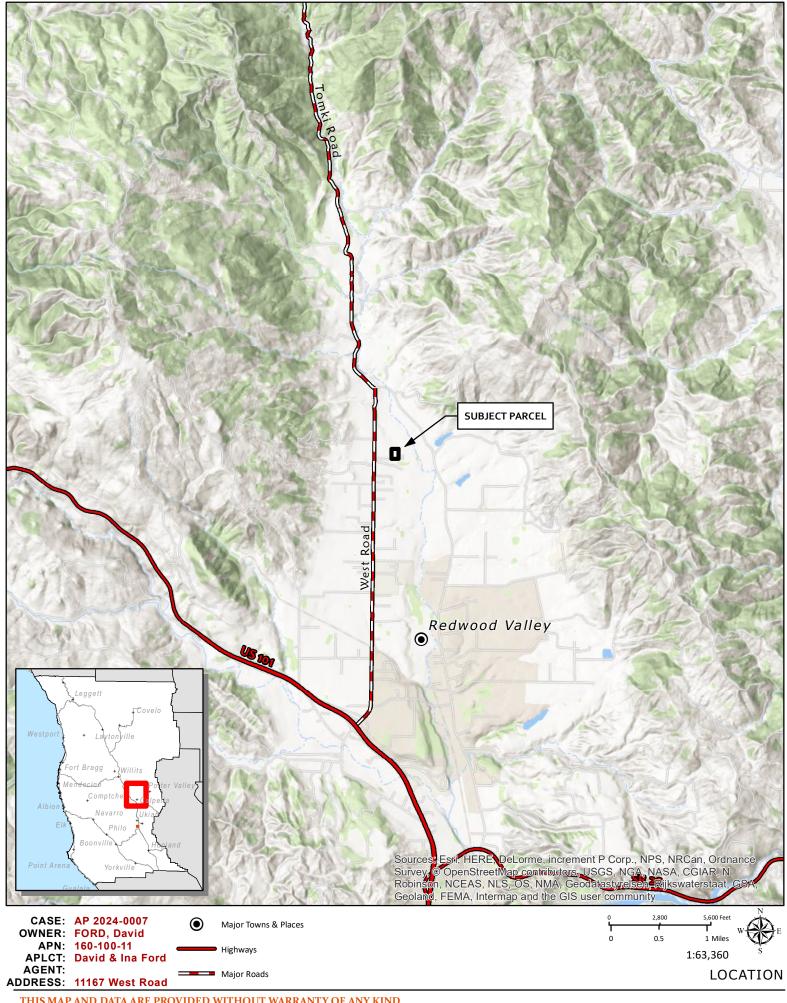




- 11. Install frame bracket clamps to 1-beam on in side of block/pier. Do not tighten nuts at this time.
- 12. Attach longitudinal strut to U-bolt in pan using nuts provided.
- 13. Insert strut in the frame bracket clamp, attach with nut and bolt. Do not tighten at this time.
- 14. Pull the frame bracket clamp with the fastened strut outward to remove any slack.
- 15. Tighten all nuts and bolts on the struts and beam clamps.



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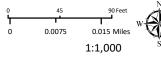
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APN: 160-100-11
APLCT: David & Ina Ford

AGENT: = ADDRESS: 11167 West Road

**= = =** Private Roads



**AERIAL IMAGERY** 



